**BILL OF MATERIALS**

**Product: *RITE AID 3LB***

**Pouch Specifications:**

* Pouch is green, red, white, and blue
* Dimensions of pouch are: 7-1/2” W X 10-1/2”T
* Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

* Select program titled (3LB) on Repack machine
* Use program # 6 on the scales
* Set speed at 30 per minute

**Case Specification:**

* Case is brown corrugated with black print
* Print reads RITE AID on the sides
* Case inside dimensions are: 10-3/4 x 10 x 6-1/2

**Packing Specification:**

* 6 ct. pouches / case , packed horizontally into case
* Date code to be applied both to pouch and case
* The four digit date code represents the date of packaging (i.e. 02-09-2009 = 0409 which means the 40th day of the year 2009
* The { EXP } means expiration which is three years ( i.e. EXP 0212 ) The 0212 means the second month of the year 2009
* 96 cases/pallet stretch wrapped with outside pouch indicator. Every pallet to have bottom slip sheet.
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may not be double stacked in warehouse

**Pallet Configuration:**

* 16 cases per layer, column stacked 6 high = 96 cases per pallet

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